

TWIN MERGER



2228

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The Oxbo 2228 twin merger delivers the ultimate in merger flexibility with the ability to merge 33 feet of crop into consistent windrows, merging to the left, right, or center.





OXBO 2228

DELIVERING THE HIGHEST QUALITY FORAGE

The 2228 is the newest Oxbo merger, building on Oxbo’s commitment to forage quality for over 20 years. The twin merger was designed to open the benefits of merging up to new markets, including dry hay and small grains. All Oxbo mergers feature robust design and reliable components to deliver long field life

Unstoppable PowerMerge Technology

For 20 years, Oxbo has made a commitment to designing mergers that deliver the highest quality forage. The new PowerMerge technology on the 2228 delivers increased merging speed in heavy crops while building dense, smooth windrows across crop types.

PowerMerge combines Oxbo’s newest cam technology with positive belt drive motors and the belt width and angle to push crop to the back of the belt. The result: **tight crop flow and maximum leaf retention**. All without the use of belt tensioners.

The Oxbo 2228 was designed to deliver **better windrows** and **better feed quality**.



Smooth windrows translate into **reduced chopper fuel consumption, faster chopper speeds**, and even knife wear.



Oxbo customers average **30% lower cost per acre** when running an Oxbo merger.



PowerMerge technology translates into **the fastest merging speeds**, even in high tonnage crops.



Merging has proved to deliver the **highest feed quality** through lower ash content.

EASY OPERATION

Easy to operate, the Oxbo 2228 features a straightforward switch box that is simple to use and easy to understand.

Header height adjustment is also effortless. Oxbo mergers use a trouble-free chain system designed to graze the stubble during merging and ensure the head is positioned at the right height.



MOVE BEYOND A RAKE

The Oxbo 2228 is compatible with swathers and triple mowers, meaning that more forage operations can benefit from a merger than ever before.

Across crop types—small grains, alfalfa, grass or dry hay—for baling or chopping, the 2228 delivers all the proven benefits of merging: **lower ash content and higher feed quality**.





OXBO 2228

✓ **STEERING SYSTEM**

The Oxbo 2228 twin merger features a steerable axle making it easy to get into field corners or other challenging field conditions and leave no valuable crop behind.

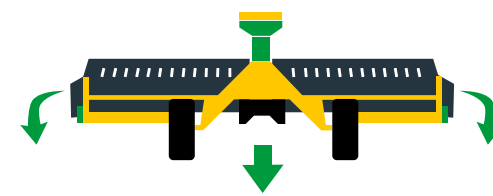
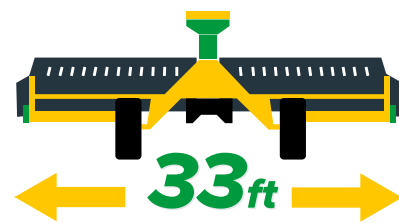
The control unit is sealed and is also moisture and weather resistant.



✓ **BACKED BY SUPERIOR SERVICE**

Oxbo designs every merger for reliable performance, year after year. But, we also know customers need reliable support. That's why Oxbo mergers are backed by local parts and service through a dealer network and supported by best-in-class factory service.

Together, Oxbo and Oxbo dealers work to provide the kind of service that makes you want to stay an Oxbo customer, for life.



OPTIONAL AUTO LUBE SYSTEM

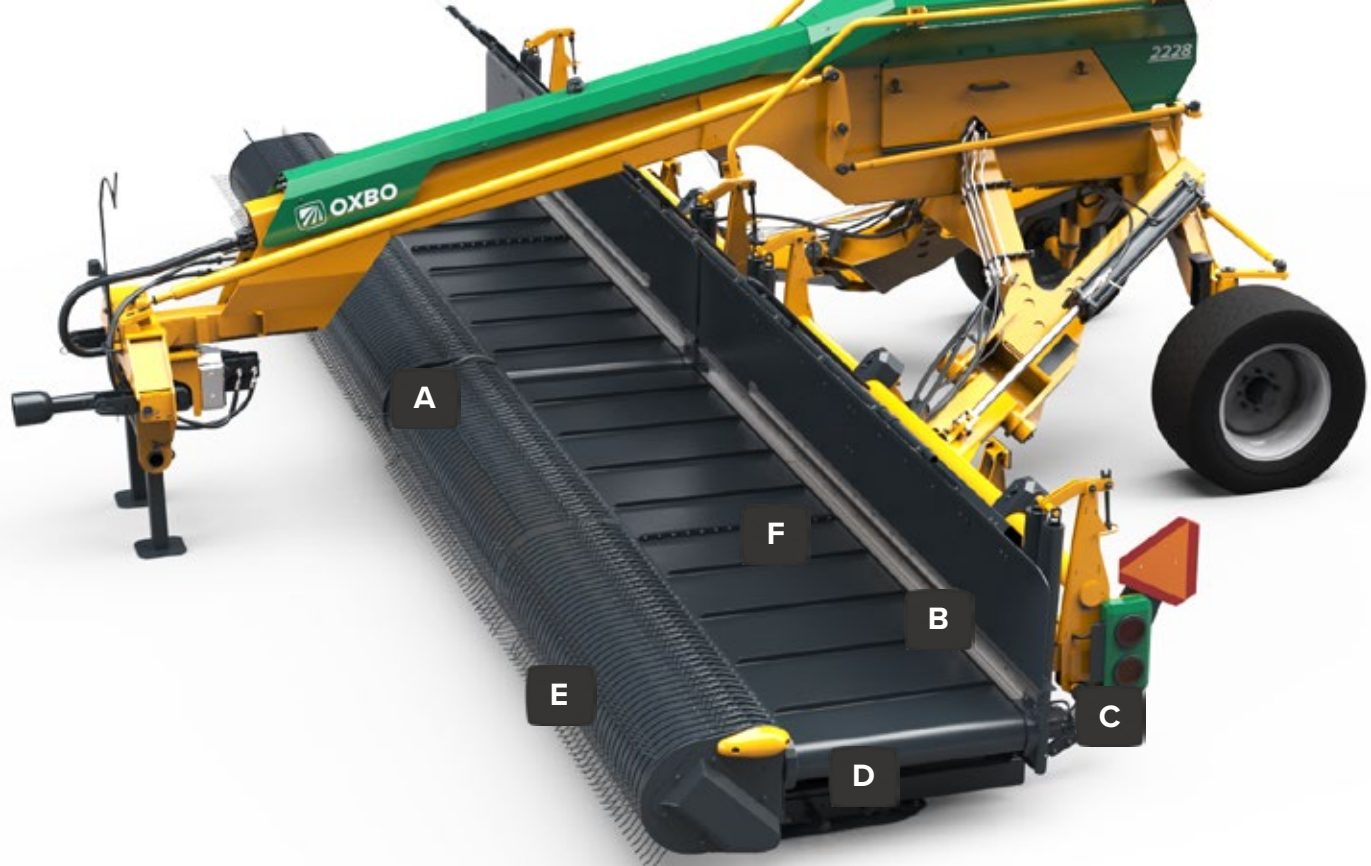
- The Oxbo 2228 can be equipped with an optional auto-lubrication system
- Auto-Lubrication improves component life and reduces maintenance costs
- The pump placement allows for easy filling and monitoring



OPTIONAL BELT SPEED CONTROL

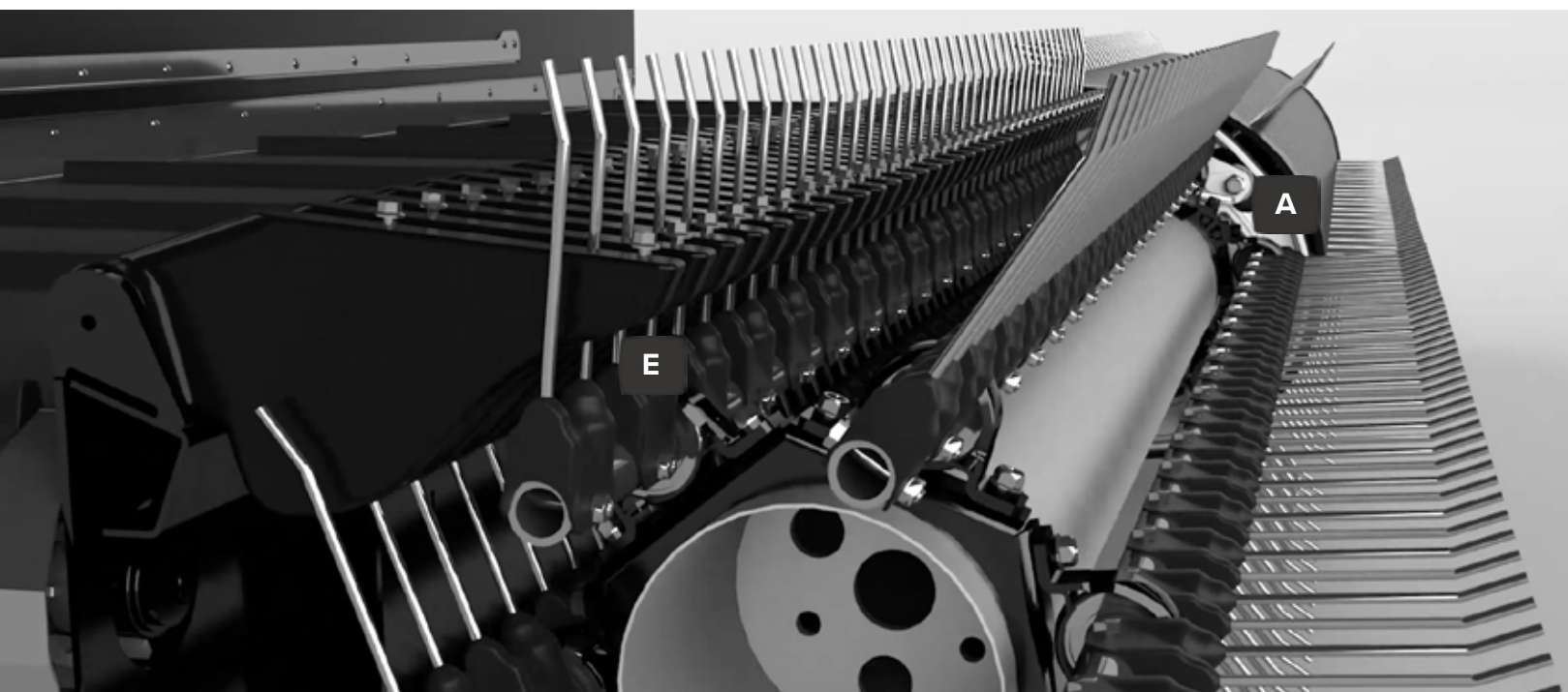
- The Oxbo 2228 can be equipped with an optional, hi/low speed control valve for conveyors
- Speed control allows for adjustability to optimize windrow consistency in varying crops, conditions, and merging configurations





POWERMERGE

- | | |
|--|---|
| A Industry leading cam technology | D Belt runs without added tensioners |
| B 40-inch conveyor with improved belt seals | E 2-inch spaced rubber mounted tines |
| C Positive belt drive motors | F Optimized belt angle |



BETTER WINDROWS, BETTER FEED QUALITY

- PowerMerge technology was designed to increase merger productivity while reducing cost of ownership
- PowerMerge creates smooth, industry leading windrows, with lower ash, across crop types: from dry hay to silage and small grains

MERGE LEFT, RIGHT, OR CENTER

- The Oxbo 2228 gives you more flexibility than any other merger with the ability to merge left, right, and center
- Merge to the middle allows the 2228 to lay the crop on dry ground and makes this the merger or choice for operations with a wide variety of forage crops



INDUSTRY LEADING CAM TECHNOLOGY

- Oxbo has optimized the cam design to deliver better performance
- Tines lift crop when they are at their slowest point -- this eliminates crop rolling in front of the pick up, retaining more leaves
- Tines release crop at their fastest point -- retaining more leaf

NEW DESIGN FURTHER REDUCES MAINTENANCE

- The 2228 was designed with straightforward, robust electronics: customers who want to work on their own mergers, can.
- Belts run without tensioners, reducing maintenance cost
- Improved belts seals and long belt life reduce cost of ownership





A FULL FAMILY OF MERGERS

The 2228 joins the complete line of Oxbow forage mergers. **With single, twin and triple mergers, there is an Oxbow merger for every forage operation.**

For over 20 years, Oxbow forage mergers have been leading the industry in continuous merging technology. Supported by local dealers and backed by Oxbow's commitment to service and support for our dealers and end users, Oxbow customers are supported, 100%.

Over the decades, we have become experts in merging. **We understand that the nutrient content of our forage and consistency of our windrows create real, measurable differences in chopping and baling speeds, in feed quality, and in milk production.**



2114 SINGLE MERGER

- Single head merger, lower-cost, easy to fit in any field
- 14-feet of crop merged per pass
- All the benefits of merging, pulled behind a 70hp tractor



2228 TWIN MERGER

- Capable of merging left, right and center
- Up to 33-feet of crop merged per pass
- Compatible with swathers and triple mowers



2334 & 2340 TRIPLE MERGER

- Capable of merging left or right
- Massive 40-feet of crop merged per pass with the 2340 or 34-feet with the 2334
- Designed to cover thousands of acres per season

SPECIFICATIONS

Dimensions	
Transport width	9 ft 8-1/4 in. (2.95 m)
Working width (side delivery)	28 ft 4 in. (8.64 m)
Working width (center delivery)	33 ft 4 in. (10.16 m)
Transport length	24 ft 2-1/2 in. (7.38 m)
Working length	20 ft 7 in. (6.27 m)
Transport height	11 ft 1-3/4 in. (3.39m)
Working height	7 ft 8-1/4 in. (2.35 m)
Weight	13,500 lbs (6,123.5 kg)
Hitch weight - heads slid in (forward)	2,300 lbs (1043.3 kg)
Hitch weight - heads slid out rearward)	1,320 lbs (598.7 kg)
Power Merge Pickup	
Conveyor length	14 ft (4.27 m)
Conveyor belt width	40 in. (1.0 m)
Strippers	Poly
Rubber mounted teeth	Split tines with 2 in. (51 mm) spacing
Tractor Requirments	
Tractor size	135hp minimum (100 kW)
3-point hitch	CAT. II, IIIN, or III hitches
PTO	1000 RPM type 2, 1-3/8 in. 21 spline
Tractor remote couplers	2 sets (Requires closed center or load sensing hydraulic system)
General	
Oil reservoir capacity	33 gallons (125L)
Max transport speed	20 mph (32 kph)
Operating speed	2-12 mph (3-19 kph)
Max. Transport Speed	35 mph (56.33 km/hr)
Tire size	VF445/50R22.5
Optional Equipment	
Auto-Lube	
Debris Panel	
Conveyor Extension Kit (extends RH end of RH conveyor belt 24 in)	
Dry Hay Skirt (does not work on RH end with conveyor extension kit)	
2 speed belt valves (standard and reduced speeds, manual actuated)	



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